

The embodiments of the invention in which an exclusive property or privilege is claimed are defined as follows:

*jba* A method for forming an Arundo donax pulp, comprising:  
(a) subjecting a furnish comprising Arundo donax particles to a pulping process to provide Arundo donax pulp; and  
(b) bleaching the Arundo donax pulp by a total chlorine free process.

2. The method of Claim 1, wherein bleaching comprises the sequence: O(Q)-Eop-P-P-P.

3. The method of Claim 1, wherein bleaching comprises the sequence: O(Q)-Eop-P-Pp-P.

4. The method of Claim 1, wherein bleaching comprises the sequence: O-A-P-P-P.

5. The method of Claim 1, wherein bleaching comprises the sequence: O-Eop-P-Q-P-P.

6. The method of Claim 1, wherein bleaching comprises the sequence: O-Eop-Q-P-P-P.

7. The method of Claim 1, wherein bleaching comprises the sequence: O-Q-Eop-P-P-P.

8. The method of Claim 1, wherein bleaching comprises the sequence: O(Q)-Eop-P-P-P.

9. Total chlorine free bleached Arundo donax pulp.

*add  
A2*